

## ACME<sup>®</sup> Proprietary Alloy-Double Roll Crusher Rolls

Modified ASTM A 128 Grade E1 & E2 Austenitic Manganese Steel  
Modified ASTM A 597 Cast Tool Steel Grade CD2 (Tool Steel D2)



Above picture shows ACMECAST make, high performance, Double Roll Crusher Rolls (DRC) -designed, developed, cast, machined and proprietary heat treated as a consumable replacement part having compatibility and part interchangeability with Clients' existing installed, and operational OEM Double Roll Crusher; at its Aluminium Master Alloy and Ferro Alloy manufacturing plant. DRC is used for volume crushing and sizing of manufactured proprietary grades of cast master aluminium alloys and ferro-alloys.

Offered Cast Metallurgies include-

ACME Modified ASTM A 128 Grade E1+Ti/Nb + V + Rare Earth Metal (REM)  
ACME Modified ASTM A 128 Grade E2+ Ti/Nb+ V, and  
ACME Modified Cast Tool Steel ASTM A 597 Grade CD2 (similar to Wrought Grade of Tool Steel D2) possessing Cr (13-14%), Mo (0.80-1.2%) and V (1.0-1.1%) content, Titanium stabilized higher than conventional tool steel D2 (10Cr-0.6Mo-0.8V)

For custom-made end application solutions in heat, wear, abrasion, pressure and corrosion resistant alloys, contact us.

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