

D-4

ACME® India Mark

Village Level Operative Maintenance (VLOM) 50 Deep Well Hand Pump (DWHP)

Standard Spare Parts Recommended for Maintenance

S. No.	Description	Quantity (Off)
1	Hexagonal Bolt M12x 1.75 x 40 mm (for Pump Head & Water Tank)	8
2	Hexagonal Lock Nut M12 (for Pump Head, Water Tank & Handle Axle)	18
3	Washer to Suit M12 Bolt & Nut	10
4	M10 x 40 mm High Tensile Bolt (Hexagonal Bolt for Chain Assembly)	1
5	M10 Nyloc Nut (Hexagonal Lock Nut for Chain Assembly)	2
6	Handle Axle in Stainless Steel SS 304	1
7	M12 x 4 mm thick Washer in Stainless Steel SS 304 (For Handle Axle)	2
8	Ball Bearing 6204Z	2
9	Spacer in Stainless Steel SS304 (For Handle Axle)	1
10	Chain with Coupling	1
11	M12 x 1.75 x 20 mm Bolt	2
12	Nitrile Pump Bucket (For Cylinder Assembly)	4
13	Nitrile "O" Ring	6
14	Nitrile Sealing Ring VLOM 50	4
15	Bobbin	4
16	Hexagonal Bolt M6 x 25 with Hexagonal Nut M6	2
17	Hexagonal Coupler A/F 19 mm, 50 mm in Stainless Steel SS304	2
18	Hexagonal Coupler A/F 19 mm, 20 mm in Stainless Steel SS304	2