



Steel, Stainless Steel, High & Super Alloy-  
 Heat, Wear, Abrasion, Pressure & Corrosion Resistant  
 Castings, Spares, Replacement Parts, Custom-Made Components  
 Manufacturer-Supplier to OEM's, Plants, & Process Industry  
 Machined, Proof-Machined, CNC/VMC Precision Machined Components  
 Conversion to Castings from Fabrications, Forgings & Welded Assemblies  
 Engineering, Materials & Metallurgical Consulting

WH-76, Mayapuri Industrial Area  
 Phase-I, New Delhi 110 064, India

T: +91-(0)11-2811-5021  
 F: +91-(0)11-2811-5021  
 E: acmecast@acmealloys.com  
 W: www.acmealloys.com

## On-Line Web Advisory Services

### Engineering, Manufacturing, Materials & Metallurgy

Making Knowledge Work

#### Scope & Schedule of Charges

#### Senior Advisor

#### **Vishal Kumar**

BE Honors (Mechanical Engineering), MBA (Bradford) England (UK), MAISI (USA), MASM (USA)

T: 0091-(0)11-2811-5021  
 M: 0091-(0)98-111-15423  
 E: vishal@acmealloys.com

#### In Person or On-Line Web Availability

##### India

Monday's through Friday's  
 12:00 noon - 4:00 pm  
 (Indian Standard Time-IST)  
 +5:30 Hour Greenwich Mean Time (GMT) Zone

##### Outside India

Monday's through Friday's  
 Mutually convenient time depending on customer /client Time Zone

#### Web Online Advisory Sessions

Session Duration	Introductory or Preliminary	upto 1 hour
Session Duration	Preliminary Case Discussion	upto 1 hour
Open Sessions	Advisory services	1 hour or more

Monday's- Through Friday's  
 (IST Time, +5:30 Hours GMT)

12:00 noon -4:00 pm

#### How to Book An On-Line Web Appointment

Call, write or e-mail us at [acmecast@acmealloys.com](mailto:acmecast@acmealloys.com)  
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## Senior Level Advisory Support on Engineering, Materials and Metallurgy Covering Areas Like:

Ref.	Subject	Duration
1	Materials & Alloy Selection: For End Use Applications, Duty Cycles and Service Conditions	
2	Identification of Alloys to Reference Standards (International Standards) and Specifications	
3	Understanding & Correctly Interpreting Metallurgical Testing Reports & Results (Destructive & Non-Destructive Testing) - Assessment, Reviews, Inferences and Implications, Prognosis	
4	Welding & Weld Filler Selection- Reference to Standard AWS or equivalent Specification	
5	Welding -Processes, Procedures and Protocols Welding-Failures: Assessment & Remedies	
6	Manufacturing Process- Selection, Improvement, Optimization, Cost Reduction & Value Analysis	
7	Advanced Materials and High Alloy Metallurgy	
8	High and Elevated Temperature – Corrosion, Erosion, Abrasion	
9	Conventional and CNC Machining-Techniques to Optimize Cost of Product Manufacturing	
10	Cutting Tools Selection-Conventional and CNC  Selection of Right Cutting Tools, Cutting Parameters, Enhance Cutting Tool Life, Lubrication, Reducing Tool Wear and Tool Failure Rates, Improving Cutting Edge Life-Heat Treatment, Surface Enhancement Techniques, Coatings	
11	Mechanical Metallurgical Failure-Causes, Analysis, Diagnosis & Prevention/ Mitigation	
12	Corrosion-Failure, Analysis, Prevention, Mitigation, Material Selection  Corrosion in Industrial, Commercial and Service Environments- Assessment, Diagnosis, Remedies, Prevention and Mitigation	
13	Wear, Abrasion, Erosion-Failures, Analysis, Mitigation & Prevention	
14	High Temperature- Failure, Analysis and Assessments	
15	Heat Treatment Consulting-  Processes Selection, Parameter Selection, Treatment Methods, HT Cycle design, and Heat Treatment Failures, Microstructure Enhancement & Optimization, Heat Treating Costs, Heat Treating Fixture Design & Optimization	
16	Materials Testing Consulting - Selection, Techniques, Standards, Procedures	
17	Consulting- General Metallurgy	
18	For discussion and consulting beyond the above scope, kindly ask for a quotation.	



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## Credits

After the consulting, those clients and customers who eventually buy our products and solutions, the consulting & advisory fee will be credited and adjusted in the final invoice.

## Schedule of Advisory Fees (valid till 31 December 2020, amidst COVID19 extended services)

ACMECAST, WH-76, Mayapuri Industrial Area, Phase-I, New Delhi 110064, India  
Goods and Services Tax (GST) Number 07AAMPK8165G1ZD  
Domestic Consulting GST Rate 18% (extra)  
International Consulting GST Rate 0.1% (inclusive)  
Tax Invoice shall be made in name of the clients company  
(with TIN, VAT or GST) or person in specific

Zone	Consulting Session Duration	Advisory Fees
Within India	15-30 minutes	<b>INR 2400.00</b> + 18% GST Extra
	Upto 1 hour	<b>INR 4800.00</b> + 18% GST Extra
	Open session	<b>INR 4800.00 per hour</b> + 18% GST Extra
North Americas (US, Canada, Mexico)	1 hour (minimum)	<b>USD 150.00 per hour</b> (inclusive of 0.1% GST)
United Kingdom		
Europe		
Rest of the World		

## Reports

Written reports, and advice can be provided if required with mutual arrangement

## Payment Method and Wire Transfer (Electronic Payments) Instructions

To book an On-Line Web Consulting Appointment, kindly send payments for credit to

Beneficiary	<b>M/s AcmeCast</b>
Current Account No	<b>1386-201-00-7186</b>
Name of Bank	<b>Canara Bank</b>
Branch	J-6, MCD Commercial Complex, Rajouri Garden, New Delhi 110027, India
SWIFT Code	<b>CNRBINBDDG</b>
IFSE/NEFT Code	<b>CNRB0001386</b>

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## General Terms & Conditions of On-Line Web Advisory Services

1. Service Tax Invoice will be issued in the company's name or individual's name. GST Number or Tax Number of Client should be provided to us for claiming back incident tax, with the local authority of client's country rules and regulations.
2. Complete name, company name, address, phone, email and website address must to be provided to us to schedule the meeting. Customers are suggested to be well prepared for meeting with necessary documents, pictures, reports, and agenda to be discussed during consulting time slots.
3. Bank transaction charges are to client's account.
4. Customer should ensure necessary internet connection and Microsoft Meet or any similar virtual meeting software installed on its computer with voice, camera and provision for data/file transmission. AcmeCast is neither liable or nor responsible for any internet breakdown or other impediments at client's end for their inability to successfully meet in virtual medium.
5. Confirmation of prepayment in advance for the booking of time slot will be informed before meeting. Appointment slot will be confirmed within 1-2 days in advance and confirmed scheduling in good time.
6. Cancellation of appointment, 1 day in advance. Money will be refunded, bank charges to customer account.
7. In case, of cancelling of meeting from our end, payment will be refunded. Alternatively, a meeting can be re-scheduled at a mutually convenient working day and time.
8. No refund of consulting fee on cancellation of web online meeting appointment on the day of consulting.
9. GST, Tax invoice will be issued to the client on the successive working day.
10. For meeting time exceeding the schedule, customer will be invoiced for next full slot time and advance payment will be adjusted in the final bill.
11. Credits will be given to customers and clients who eventually use our products and solutions.
12. Consulting advice, remedies and recommendations are provided from an individual professional's perspective based on client information shared during discussion. Any incorrect interpretation, application, implementation, end result(s) or damages are not covered in scope consulting services. Advisory services are intended to put client's on right path and suggest methods to overcome impediments and problems faced by them in end application(s).
13. For detailed problem solving, plant visits and further prognosis may be required.